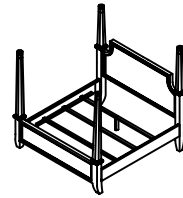


MILLENNIUM®

THE WORLD CLASS FURNITURE COMPANY®

ASSEMBLY INSTRUCTION SHEET FOR B551-50,71,72,98,99,95



IMPORTANT SAFETY NOTICE: READ CAREFULLY BEFORE BEGINNING ASSEMBLY!

- * Always use proper tools.
- * Follow the assembly steps in order. Do not skip any steps.
- * Carefully review the list of parts. If parts are missing, contact the retailer from which you purchased the product to obtain any missing parts. DO NOT USE SUBSTITUTE PARTS.
- * Periodically check to ensure that all connectors (bolts, screws, etc.) are tight.
- * Keep the instructions for future reference.
- * Where assembly instructions state that assembly requires two or more people, do not attempt assembly by yourself as there is a risk of injury.



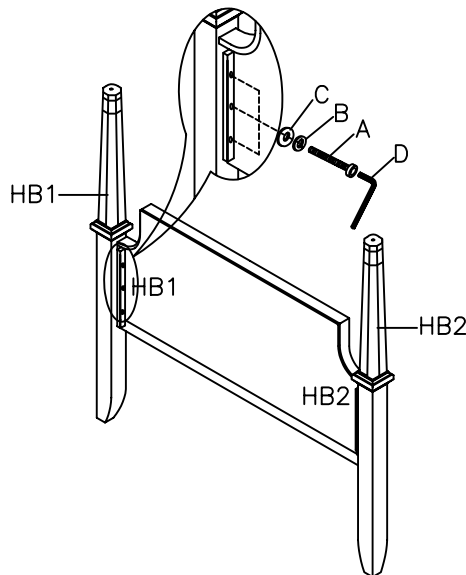
NOTE: ASHLEY FURNITURE INDUSTRIES, INC. DISCLAIMS ANY LIABILITY FOR DAMAGES OR INJURIES WHICH MAY OCCUR DUE TO FAILURE TO PROPERLY FOLLOW ASSEMBLY INSTRUCTIONS, PROPERLY ASSEMBLE THE PRODUCT, OR PROPERLY USE THE PRODUCT.

CHECK TO SEE THAT THE FOLLOWING PARTS ARE IN THE HARDWARE PACK!

NO	DRAWING	Q'TY	DESCRIPTION	NO	DRAWING	Q'TY	DESCRIPTION
A		12	5/16"x 45mm Allen Bolt	E		1	4mm Allen Wrench
B		12	5/16" Lock Washer	F		12	1/4"x 38mm Allen Bolt
C		12	5/16" Flat Washer	G		12	1/4" Lock Washer
D		1	5mm Allen Wrench	H		12	1/4" Flat Washer

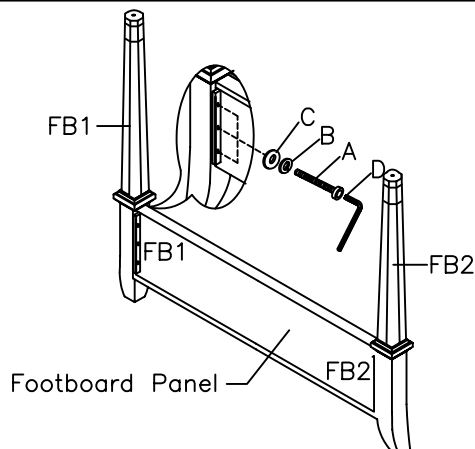


NOTE: UNIT SHOULD BE ASSEMBLED BY TWO OR MORE PEOPLE.
DO NOT TIGHTEN ANY BOLTS UNTIL ALL BOLTS HAVE BEEN STARTED!

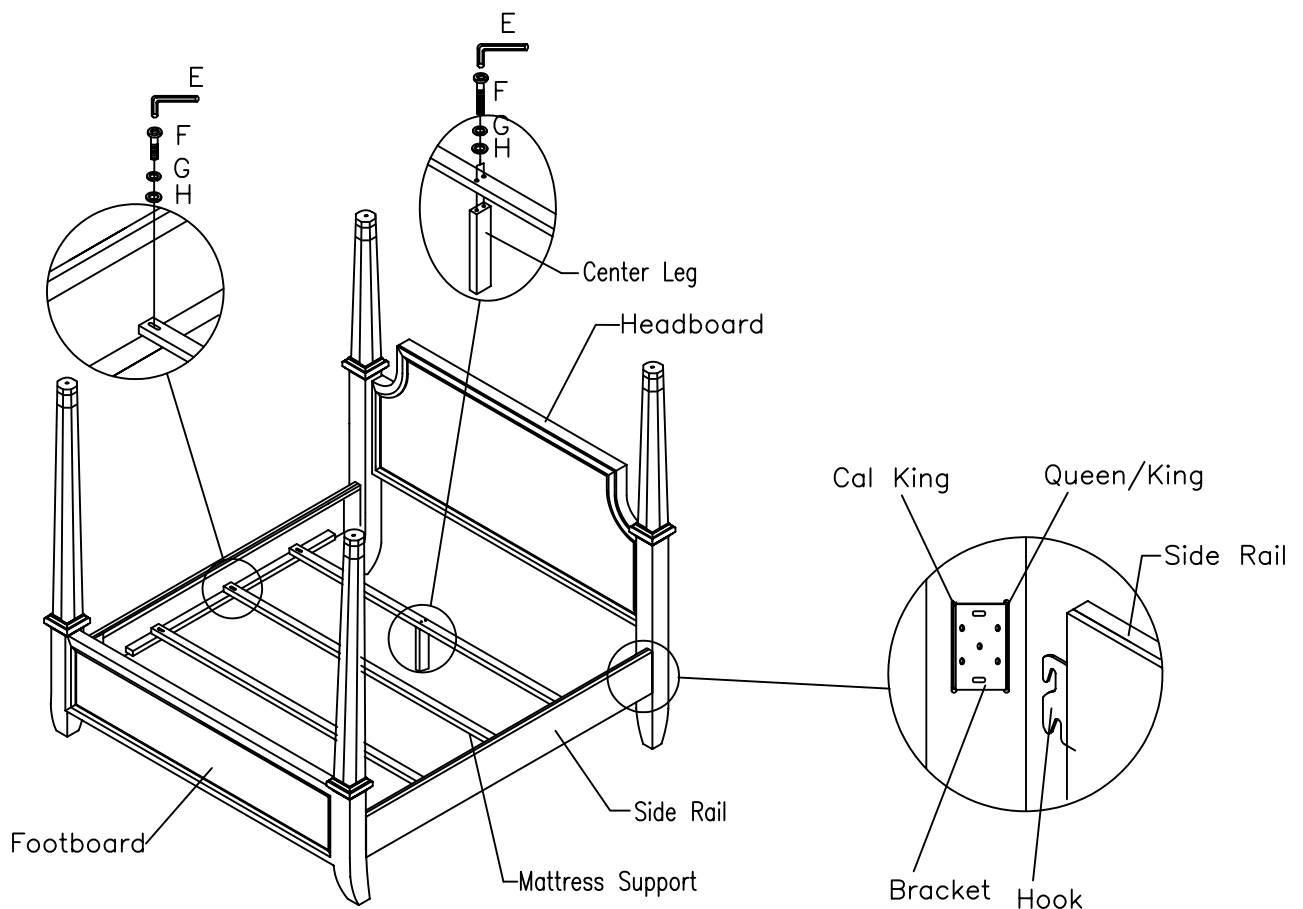


NOTE: Make sure the label on each post matches the label on the headboard panel and footboard panel.

1. Insert the tenons of the headboard panel into the slot in the correctly labeled post.
2. Fix the headboard panel to the post by turning an Allen bolt A, lock washer B and flat washer C into each hole through the mounting block as shown. Repeat for the remaining post.
3. Tighten all bolts using the Allen wrench D.



1. Insert the tenons of the footboard panel into the slot in the correctly labeled post.
2. Fix the footboard panel to the post by turning an Allen bolt A, lock washer B and flat washer C into each hole through the mounting block as shown. Repeat for the remaining post.
3. Tighten all bolts using the Allen wrench D.



1. Carefully set the headboard upright.
2. Hook the side rails into the desired slots in the brackets in the headboard posts and press down firmly as shown. The outside slot is for both Queen and King bed, and the inside slot is for Cal-King bed only.
3. Repeat for the footboard.
4. Position the (3) mattress supports onto the side rails so the holes in the mattress supports match the holes in the side rails.
5. Fasten the mattress supports in place by turning an Allen bolt F, lock washer G and flat washer H into each hole as shown.
6. Attach one center leg to each mattress support by turning an Allen bolt F, lock washer G and flat washer H into each hole as shown.
7. Tighten all bolts using the Allen wrench E.